

WORK WEAR FABRICS



QUALITY THAT WORKS

KLOPMAN PRODUCES HIGH-PERFORMANCE WORKWEAR FABRICS

Since 1967 Klopman workwear fabrics have been developed to meet the everyday needs of every kind of worker.

Manufactured to enhance freedom of movement and to offer exceptional protection and durability, our workwear fabrics offer the wearer safety and comfort .

Quality and consistency have been the hallmark for over 50 years' success in the market. Klopman is actively involved in the production process from selection of raw material, through spinning, weaving, dyeing & finishing, to ensure the best quality at every stage. Our goal, supported by the highly experienced Klopman team, is to deliver ultimate satisfaction to all our customers all of the time.

Every one of the 42 million metres produced each year, is 100% made and checked in Klopman.



BENEFITS FOR THE GARMENT MAKER

Extensive range

Klopman's workwear catalogue offers the widest choice of weights, blends and finishes: 130 styles in combination with more than 130 available colours.

Fabric consistency & continuity

We guarantee consistency, colour performance and excellent colour continuity, to meet even the most demanding requirements.

Quality control

3,800 process controls continuously monitored using advanced manufacturing technology

Customer Service

We make customer service a top-level priority, which is why we receive positive feedback every day.

Fit for purpose

Fabrics that fully satisfy the functional design requirements and fitness-for-purpose criteria of a wide range of garments.

BENEFITS FOR THE WEARER

Comfort

Skin-friendly fabrics with good air permeability ensure comfort & safety for the wearer. Klopman fabrics are all Oeko-Tex 100 certified.

Made to last

Careful control of every aspect of manufacture from fibre selection to finished fabric ensures Klopman fabrics are built to last even after repeated high-temperature washing.

Finishes

Available in a wide range of different finishes - crease resistant, skin-friendly, water & oil repellent, soil release, anti-bacterial, anti-mosquito, or simply brushed for additional warmth & comfort – Klopman fabrics cater to the wearer's needs.

Choice

Our comprehensive range of workwear fabrics offers the widest choice to the customer. Whether traditional twill or Panama, denim look or stretch, print or colour woven.





POLYESTER/COTTON

Since 1967

In 1967 Klopman launched the first 65% polyester / 35% cotton intimate blended workwear fabrics specifically designed for industrial washing & finishing. This tradition continues today with a wide range of fabrics suitable for both domestic and high temperature industrial washing. Our poly-cotton blends are designed to offer a balance between performance, comfort, durability and longevity, with 50 years of proven quality.

	FINISH	BLEND	WEAVE
Concept 150 g/m ²	crease resist soft finish	65% polyester 35% cotton	plain
Utopia 170 g/m ²	crease resist finish	65% polyester 35% cotton	plain
Spotlight 175 g/m ²	crease resist finish	65% polyester 35% cotton	2x1 Z twill
Bandmaster 195 g/m ²	crease resist finish	65% polyester 35% cotton	2x1 S twill
Bari 210 g/m ²	crease resist finish	65% polyester 35% cotton	2x1 S twill
Printline SBM 210 g/m ²	crease resist finish	65% polyester 35% cotton	2x1 S twill
Superbandmaster 210 g/m ²	crease resist finish	65% polyester 35% cotton	2x1 Z twill
Milan 245 g/m ²	crease resist finish	65% polyester 35% cotton	2x1 S twill
Indestructible 245 g/m ²	crease resist finish	65% polyester 35% cotton	2x1 Z twill
Indestructible C+ 250 g/m ²	Comfort +	65% polyester 35% cotton	2x1 Z twill
Combat 250 g/m ²	crease resist finish	65% polyester 35% cotton	ripstop
Curacao 270 g/m ²	crease resist finish	65% polyester 35% cotton	2x2 S twill
New Harmonia 290 g/m ²	crease resist finish	65% polyester 35% cotton	Warp Repts 2-2
Ashford 295 g/m ²	crease resist soft finish	65% polyester 35% cotton	panama
Dynamite 300 g/m ²	crease resist finish	65% polyester 35% cotton	3x1 Z twill

Vantage 250 250 g/m ²	crease resist finish	50% Nylon 6,6 (Cordura®) 50% cotton	2X1 S twill
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COTTON-RICH

Comfort & durability

Specifically developed as an alternative to 100% cotton, cotton-rich fabrics combine the comfort and absorbency of cotton with the extra durability and performance qualities of polyester. These fabrics ensure very good shrinkage performance and excellent tear and abrasion resistance even after repeated industrial laundering. Klopman's range of cotton-rich fabrics meets the demands of the widest range of garments, from heavy-duty workwear to image applications requiring softer styling and drape.

	FINISH	BLEND	WEAVE
Charlotte 180 g/m ²	crease resist finish	50% cotton 50% polyester	2x1 Z twill
Prima 185 g/m ²	crease resist finish	60% cotton 40% polyester	plain
Trapper 185 g/m ²	crease resist finish	60% cotton 40% polyester	plain chambray
Bravo 200 g/m ²	crease resist finish	60% cotton 40% polyester	2x1 Z twill
Diva 200 g/m ²	crease resist finish	60% cotton 40% polyester	satin
Vienna 210 g/m ²	crease resist finish	50% cotton 50% polyester	2x1 Z twill
Crossover 215 g/m ²	crease resist finish	50% cotton 50% polyester	2x1 Z twill
New Arena 250 g/m ²	crease resist soft finish	60% cotton 40% polyester	3x1 Z twill
Scala 275 g/m ²	crease resist finish	60% cotton 40% polyester	satin
Winchester light 275 g/m ²	crease resist soft finish	60% cotton 40% polyester	panama
Challenger light 280 g/m ²	crease resist soft finish	60% cotton 40% polyester	2x2 S twill
Hamburg 305 g/m ²	crease resist soft finish	65% cotton 35% polyester	2x2 S twill
Challenger 315 g/m ²	crease resist soft finish	60% cotton 40% polyester	2x2 S twill
Winchester 325 g/m ²	crease resist soft finish	60% cotton 40% polyester	panama
Brooklyn 360 g/m ²	crease resist finish	55% cotton 45% polyester	3x1 Z twill
Cottontec 210 210 g/m ²	regular	100% cotton	2x1 S twill
Cottontec 295 295 g/m ²	regular	100% cotton	3x1 S twill



STRETCH

Extended performances

Two product families designed to bring more comfort and greater freedom of movement to the wearer:

Star-Line: thanks to an exclusive construction method, Klopman Star line fabrics have permanent stretch properties and can be washed industrially at 75°C.

K-Flex: a new range of fabrics with XLANCE fibre guaranteeing long-lasting stretch and recovery, great flexibility and the ultimate in shape retention and fit.

	FINISH	BLEND	WEAVE	
Indigostar 180 180 g/m2	crease resist finish	65% polyester 35% cotton	2x1 Z twill	Star-Line
Starlight 205 g/m2	crease resist finish	65% polyester 35% cotton	2x1 Z twill	
Starmaster 200 g/m2	crease resist finish	40% polyester 60% cotton	2x1 Z twill	
Indigostar 215 215 g/m2	crease resist finish	65% polyester 35% cotton	2x1 Z twill	
Starfield 235 g/m2	crease resist finish	65% polyester 35% cotton	panama	
Indigostar 250 250 g/m2	crease resist finish	65% polyester 35% cotton	3x1 Z twill	
Showstar 250 g/m2	crease resist finish	65% polyester 35% cotton	2x1 Z twill	
Indigostar 275 275 g/m2	crease resist finish	65% polyester 35% cotton	3x1 Z twill	
Starmaker 290 g/m2	crease resist finish	65% polyester 35% cotton	3x1 Z twill	
Bluestar BT 290 g/m2	crease resist finish	65% polyester 35% cotton	broken twill	
K-Flex 200 200 g/m2	crease resist OC1 finish	49% polyester 49% cotton 2% EOL (XLANCE)	2x1 S twill	K-Flex
K-Flex 215 215 g/m2	crease resist OC1 finish	65% polyester 32% cotton 3% EOL (XLANCE)	2x1 S twill	
K-Flex 220 220 g/m2	crease resist OC1 finish	48% polyester 48% cotton 4% EOL (XLANCE)	2x1 S twill	
K-Flex 245 245 g/m2	crease resist OC1 finish	64% polyester 34% cotton 2% EOL (XLANCE)	2X1 S twill	
K-Flex 245 Panama 245 g/m2	crease resist OC1 finish	62% polyester 33% cotton 5% EOL (XLANCE)	panama	
K-Flex 285 285 g/m2	crease resist OC1 finish	64% polyester 33% cotton 3% EOL (XLANCE)	3x1 S twill	
K-Flex 285 Panama 285 g/m2	crease resist OC1 finish	54% polyester 43% cotton 3% EOL (XLANCE)	panama	



TENCEL®

Cooling effect

Klopman's Polyester/TENCEL® eco-friendly fabrics bring a new sensation to workwear garments offering enhanced softness and drape, excellent moisture absorption and breathability. Blended fabrics that allow the wearer to feel cooler and dryer even in hot and humid conditions.

Textiles made with TENCEL® are more absorbent than cotton, softer than silk and cooler than linen.

	FINISH	BLEND	WEAVE
Oxford 195 g/m2	crease resist OC1 finish	50% Lyocell (TENCEL) 50% polyester	2x1 S twill
Chalford 215 g/m2	crease resist OC1 finish	65% polyester 35% Lyocell (TENCEL)	2x1 S twill
Helford 215 g/m2	crease resist OC1 finish	50% Lyocell (TENCEL) 50% polyester	2x1 S twill
Bradford 250 g/m2	crease resist OC1 finish	50% Lyocell (TENCEL) 50% polyester	2x1 S twill

GREENWEAR

In line with our Corporate Social Responsibility program, all Klopman fabrics are available with the option to use BCI, Fairtrade and Organic Cotton as well as recycled polyester.

Klopman is now a member of the **BCI (Better Cotton Initiative)** with the aim to sustain and promote the improvement of cotton farming globally. By buying Better Cotton products, our customers contribute to support responsible cotton production.

Blended fabrics using 100% **Fairtrade certified cotton** meet Fairtrade standards validated by Fairtrade (as audited by FLOCERT). Buying products made from Fairtrade Cotton guarantees the farmers receive a fair and stable price for their cotton, ensuring a better livelihood for their families.

Another more sustainable option is to choose fabrics made using **Organic cotton**. Organic cotton rules ensure farmers involved in the production of this essential fibre use less water and chemicals, protect the soil and natural habitats, and promote good working conditions on their land. An additional sustainable option are fabrics made using **recycled polyester**. With the potential to be used across our entire product range, this fibre is developed using PET from clear plastic water bottles as raw material.

All of these fabrics maintain Klopman high quality standards in terms of comfort, image and durability whilst moving towards greater sustainability and respect for the environment.

www.klopman.com/sustainable-fabrics





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